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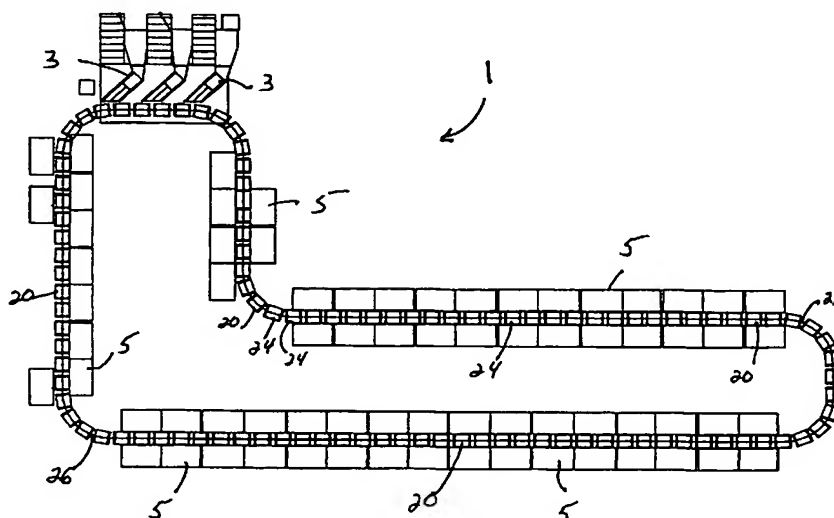
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(54) Title: **MONORAIL SORTATION SYSTEM**



(57) **Abstract:** A universal cross belt sorter system (1) consisting of four major components: a monorail track (26), a drive car (20), multiple cross belt cars (24) and system controls. The drive cars (20) pull multiple cross belt cars (24) along the track (26). The cross belt cars (24) are typically loaded with material, which is then discharged into outlets. An outlet may be a chute, a bin, a conveyor, a truck, etc. Sortation systems are typically used to consolidate material according to selected parameters, such as zip code, customer order, to replenish a specific store and many other identifying information. The cross belt cars (24) are loaded with material at induction areas (3). The types or methods of inducing material onto the cross belt cars (24) range from manual to semi-automatic to fully automatic.